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The ILDH-4AR-90H consists of the following items:  
 A - The ILDH-4AR-90H Side Frame (pg. 2)  
 B - The ILDH-4AR-90H Center Link (pg. 3)  
 C - One 1/16" x 3/4" steel dowel pin (Not shown, Brighton Best or equivalent). Min. double shear load 800 lbs.  
 D - One RH0.028 spring (Not shown, 0.028" thick with 0.170" dia. coil).

- Tolerances for individual pieces are +/- 0.005"  
 - Hinge pieces are hand filed to achieve an appropriate fit  
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: ILDH-4AR-90H ASSY.

Material: 6061-T-6511 Aluminum

Tolerance: +/- 0.005

Units: IN

Revision Date: AUG-13-12

PG: 1/3