



Morgan Hinges, Inc.  
 5000 Eldorado Parkway  
 Suite 150-317  
 Frisco, TX 75033  
 (469) 362-8090  
 www.morganhinges.com

The ILDH-4AR-90H consists of the following items:  
 A - The ILDH-4AR-90H Side Frame (pg. 2)  
 B - The ILDH-4AR-90H Center Link (pg. 3)  
 C - One 1/16" x 3/4" steel dowel pin (Not shown, Brighton Best or equivalent). Min. double shear load 800 lbs.  
 D - One RH0.028 spring (Not shown, 0.028" thick with 0.170" dia. coil).

- Tolerances for individual pieces are +/- 0.005"  
 - Hinge pieces are hand filed to achieve an appropriate fit  
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: ILDH-4AR-90H ASSY.	
Material: 6061-T-6511 Aluminum	
Tolerance: +/- 0.005	Units: IN
Revision Date: DEC-15-23	PG: 1/3