



M
MORGAN HINGES

Morgan Hinges, Inc.
5000 Eldorado Parkway
Suite 150-317
Frisco, TX 75033
(469) 362-8090
www.morganhinges.com

The ILDH-4AR-180DS consists of the following items:
 A - Two ILDH-4AR-180DS side frames, see pg. 2.
 B - The ILDH-4AR-180DS center link, see pg. 3.
 C - Two 1/16" x 3/4" steel dowel pins (Brighton Best or equivalent). Min. double shear load 800 lbs.
 D - Two RH0.028 springs. (0.028" thick with 0.170" dia. coil)

- Tolerances for individual pieces are +/- 0.005"
 - Hinge pieces are hand filed to achieve an appropriate fit
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010

| | |
|----------------------------------|-----------|
| Part/Type: ILDH-4AR-180HDS ASSY. | |
| Material: 6061-T-6511 Aluminum | |
| Tolerance: +/- 0.005 | Units: IN |
| Revision Date: DEC-15-23 | PG: 1/3 |