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The ILDH-4AL-90H consists of the following items:  
 A - The ILDH-4AL-90 side frame, see pg. 2.  
 B - The ILDH-4AL-90 center link, see pg. 3.  
 C - One 1/16" x 3/4" stainless steel dowel pin (Brighton Best or equivalent).  
 D - One LH0.028 spring (0.028" thick with 0.170" dia. coil).

- Tolerances for individual pieces are +/- 0.005"  
 - Hinge pieces are hand filed to achieve an appropriate fit  
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: ILDH-4AL-90H ASSY.	
Material: 6061-T-6511 Aluminum	
Tolerance: +/- 0.005	Units: IN
Revision Date: DEC-12-23	PG: 1/3