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The ILDH-4AL-180HDS consists of the following items:
 A - Two (2) ILDH-4AL-180HDS side frames (without spring hole), see pg. 2.
 B - The ILDH-4AL-180HDS center link, see pg. 3.
 C - Two 1/16" x 3/4" steel dowel pins (Brighton Best or equivalent). Min. double shear load 800 lbs.
 D - Two LH0.028 springs (0.028" thick with 0.170" dia. coil).

- Tolerances for individual pieces are +/- 0.005"
 - Hinge pieces are hand filed to achieve an appropriate fit
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: ILDH-4AL-180HDS ASSY.

Material: 6061-T-6511 Aluminum

Tolerance: +/- 0.005

Units: IN

Revision Date: MAR-05-13

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