



Morgan Hinges, Inc.
 5000 Eldorado Parkway
 Suite 150-317
 Frisco, TX 75033
 (469) 362-8090
 www.morganhinges.com

The ILDH-4AL-180DS consists of the following items:
 A - Two (2) ILDH-4AL-180DS side frames (without spring hole), see pg. 2.
 B - The ILDH-4AL-180DS center link, see pg. 3.
 C - Two 1/16" x 3/4" steel dowel pins (Brighton Best or equivalent). Min. double shear load 800 lbs.
 D - Two LH0.023 springs (0.023" thick with 0.160" dia. coil).

- Tolerances for individual pieces are +/- 0.005"
- Hinge pieces are hand filed to achieve an appropriate fit
- Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: ILDH-4AL-180DS ASSY.

Material: 6061-T-6511 Aluminum

Tolerance: +/- 0.005

Units: IN

Revision Date: DEC-14-23

PG: 1/3