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The ILDH-4A-90 consists of the following items:
 A - The ILDH-4A-180 side frame (without spring hole), see pg. 2.
 B - The ILDH-4A-90 center link, see pg. 3.
 C - One 1/16" x 3/4" stainless steel dowel pin (Brighton Best or equivalent. Min. double shear load of 800 lbs.).

- Tolerances for individual pieces are +/- 0.005"
 - Hinge pieces are hand filed to achieve an appropriate fit
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: ILDH-4A-90 ASSY.

Material: 6061-T-6511 Aluminum

Tolerance: +/- 0.005

Units: IN

Revision Date: Feb-1-18

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