



Morgan Hinges, Inc.
 5000 Eldorado Parkway
 Suite 150-317
 Frisco, TX 75033
 (469) 362-8090
 www.morganhinges.com

- A - ILDH-4A-180 side frame (without spring hole), see pg. 2.
- B - ILDH-4A-180 Side Frame (with spring hole), pg3.
- C - ILDH-4A-180 Center Link, pg4.
- D - Two 1/16" x 7/8" stainless steel dowel pins (Brighton Best or equivalent).
- E - Two springs: One RH0.020 (0.020" thick with 0.135" dia. coil)
 One LH0.023 (0.023" thick with 0.160" dia. coil)

- Tolerances for individual pieces are +/- 0.005"
- Hinge pieces are hand filed to achieve an appropriate fit
- Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: ILDH-4A-180DS ASSY.

Material: 6061-T-6511 Aluminum

Tolerance: +/- 0.005

Units: IN

Revision Date: DEC-12-23

PG: 1/3