



Morgan Hinges, Inc.  
 12262 Genova Court  
 Frisco, TX 75035  
 (469) 362-8090  
[www.morganhinges.com](http://www.morganhinges.com)

A - ILDH-4A-180 side frame (without spring hole), see pg. 2.  
 B - ILDH-4A-180 Side Frame (with spring hole), pg3.  
 C - ILDH-4A-180 Center Link, pg4.  
 D - Two 1/16" x 7/8" stainless steel dowel pins (Brighton Best or equivalent).  
 C - One RH 0.020 spring (0.020 thick steel with 0.150 coil - right-hand wound).

- Tolerances for individual pieces are +/- 0.005"  
 - Hinge pieces are hand fitted to achieve an appropriate fit  
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: ILDH-4A-180 ASSY.	
Material: 6061-T-6511 Aluminum	
Tolerance: +/- 0.005	Units: IN
Revision Date: DEC-08-11	PG: 1/3