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A - ILDH-4A-180 Side Frame (with spring hole), see pg. 2.
 B - ILDH-4A-180 Side Frame (without spring hole), see insert pg2.
 C - ILDH-4A-180 Center Link, pg3.
 D - Two 1/16" x 7/8" stainless steel dowel pins (Brighton Best or equivalent).
 E - One RH 0.020 spring (0.020 thick steel with 0.150 coil - right-hand wound).

- Tolerances for individual pieces are +/- 0.005"
 - Hinge pieces are hand filed to achieve an appropriate fit
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: ILDH-4A-180 ASSY.	
Material: 6061-T-6511 Aluminum	
Tolerance: +/- 0.005	Units: IN
Revision Date: DEC-08-23	PG: 1/3