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A - One ILDH-4A-105 (BP) Side Frame, see pg. 2.
 B - One ILDH-4A-105 (BP) Center Link, see pgs. 3-4.
 C - One 1/16" x 1.25" stainless steel dowel pins (Brighton Best or equivalent). Min. double shear load 800 lb.
 D - Two (2) 1/4-20 Ball Plungers.

- Tolerances for individual pieces are +/- 0.005"
 - Hinge pieces are hand filed to achieve an appropriate fit
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: ILDH-4A-105 (BP) ASSY.	
Material: 6061-T-6511 Aluminum	
Tolerance: +/- 0.005	Units: IN
Revision Date: DEC-08-23	PG: 1/4