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A - Two (2) HCTH-44SR-180 side frames (pg2)
 B - One center link (see pg4)
 C - (Not Shown) Two 3/32" x 1" stainless steel dowel pins
 (Brighton Best or equivalent); min double shear load of 1800lbs.
 D - (Not Shown) Two (2) RH0.028 spring (0.028" thick with a 0.150" dia. coil).

- Tolerances for individual pieces are +/- 0.005"
 - Hinge pieces are hand filed to achieve an appropriate fit
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: HCTH-44SR-180DS ASSY.

Material: 416 Stainless Steel

Tolerance: +/- 0.005

Units: IN

Revision Date: NOV-27-23

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