



Morgan Hinges, Inc.
 12262 Genova Court
 Frisco, TX 75035
 (469) 362-8090
www.morganhinges.com

A - One notched HCTH-44SR-180 side frame (pg2)
 B - One HCTH-44S-180 side frame without hole (insert on pg2)
 C - One center link (see pg3)
 D - Two 3/32" x 1" stainless steel dowel pins (Brighton Best or equivalent); min double shear load of 1800lbs.
 E - One RH0.024 spring [0.024" thick with a 0.150" dia. coil].

- Tolerances for individual pieces are +/- 0.005"
 - Hinge pieces are hand filed to achieve an appropriate fit
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: HCTH-44SR-180 ASSY.

Material: 416 Stainless Steel

Tolerance: +/- 0.005

Units: IN

Revision Date: DEC-08-11

PG: 1/3