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A - One notched HCTH-44SR-180 side frame (pg2)
 B - One HCTH-44S-180 side frame without hole (insert on pg2)
 C - One center link (see pg3)
 D - (Not Shown) Two 3/32" x 1" stainless steel dowel pins (Brighton Best or equivalent); min double shear load of 1800lbs.
 E - (Not Shown) One RH0.024 spring (0.024" thick with a 0.150" dia. coil).

- Tolerances for individual pieces are +/- 0.005"
 - Hinge pieces are hand filed to achieve an appropriate fit
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: HCTH-44SR-180 ASSY.	
Material: 416 Stainless Steel	
Tolerance: +/- 0.005	Units: IN
Revision Date: DEC-08-11	PG: 1/3