



- A - One notched HCTH-3S-180 side frame (pg2)
- B - One HCTH-3S-180 side frame without notch (insert on pg2)
- C - One HCTH-3S-180 center link (see pg3)
- D - (Not shown) Two 3/32" x 1" Stainless steel dowel pins (Brighton Best or equivalent). Min. double shear load of 1800 lbs.
- E - (Not shown) One LH0.028-90 spring (0.028" thick with a 0.160" dia. coil).

- Tolerances for individual pieces are +/- 0.005"
- Hinge pieces are hand filed to achieve an appropriate fit
- Overall tolerances for an assembled hinge may vary by up to +/- 0.010

Part/Type: HCTH-3S-180 ASSY.	
Material: 416 Stainless Steel	
Tolerance: +/- 0.005	Units: IN
Revision Date: SEPT-20-23	PG: 1/3