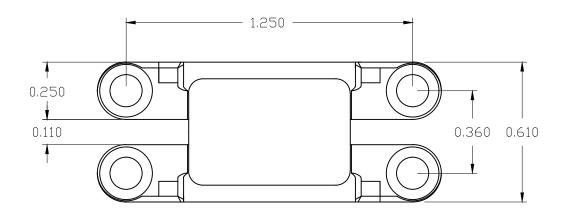
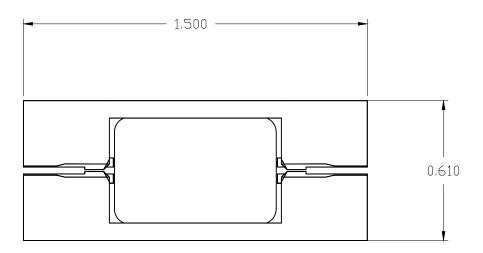
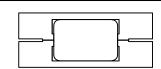
HCTH-2S-180RC









Morgan Hinges, Inc. 5000 Eldorado Parkway Suite 150-317 Frisco, TX 75033 MORGAN HINGES (469) 362-8090 www.morganhinges.com

- A One notched HCTH-2S-180RC side frame (pg2)
- B One HCTH-2S-180RC side frame without notch (insert on pg2)
- C One HCTH-2S-180 center link (see pg3)
 D Two 1/16" x 1" alloy thru hardened dowel pins (Brighton Best or equivalent). Minimum double shear load 800 lbs.
- E (Not Shown) One LHO.020 spring (0.020" thick with a 0.120" dia. coil).
- Tolerances for individual pieces are +/- 0.005"
- Hinge pieces are hand filed to achieve an appropriate fit
- Overall tolerances for an assembled hinge may vary by up to +/- 0.010
- Heat treated to RC 42/45
- -This drawing supercedes drawing dated AUG-21-13

Part/Type: HCTH-2S-180RC ASSY.

Material: 416 Stainless Steel

Tolerance: +/- 0.005	Units: IN
Revision Date: NOV-17-17	PG: 1/3