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A - One DH-4A-90 Side Frame (see pg. 2).
 B - One DH-4A-90L Center Link (see pg. 3).
 C - 1/16" x 7/8" stainless steel dowel pin (Not shown, Brighton Best or equivalent). Min. shear load 800 lbs.

- Overall tolerances: +/- 0.010
 - The hinge pieces are hand filed to achieve an appropriate fit. Accordingly, the piece dimensions may vary by +/- 0.010 or more.

DH-4A-90L Door Hinge ASSY

Material: 6061-T-6511 Aluminum

Tolerance: +/- 0.010

Units: IN

Revision Date: AUG-14-12

PG: 1/3