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A- DH-4A-180 stile-mounted side frame (see pg 2).
 B- DH-4A-180 center link (see pg. 3).
 C- DH-4A-180 door-mounted side frame (see pg. 4).
 D- (3) 1/16" x 0.875" stainless steel dowel pins (Brighton Best or equivalent).
 E- (hidden) LH 0.028 Spring (0.028 diameter steel, 0.170 diameter coil, tails snipped to fit).

Since individual pieces are made from extrusion and hand filed to fit, overall tolerances can be +/-0.010 or more.

DH-4A-180 ASSY

Material: 6061-T-6511 Aluminum

Tolerance: +/- 0.005

Units: IN

Revision Date: APR-03-15

PG: 1/4