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A- DH-4A-180 stile-mounted side frame (see pg 2).
 B- DH-4A-180 center link (see pg. 3).
 C- DH-4A-180 door-mounted side frame (see pg. 4).
 D- (3) 1/16" x 0.875" stainless steel dowel pins (Brighton Best or equivalent).
 E- (hidden) LH 0.028 Spring (0.028 diameter steel, 0.170 diameter coil, tails snipped to fit).
 Since individual pieces are made from extrusion and hand filed to fit, overall tolerances can be 0.010 or more.

DH-4A-180 ASSY

Material: 6061-T-6511 Aluminum

Tolerance: +/- 0.005

Units: IN

Revision Date: APR-03-15

PG: 1/4