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The DH-4A-180 hinge consists of the following:

- A- One DH-3A-180 stile-mounted side frame (pg 2).
- B- One DH-3A-180 center link (pg. 3).
- C- One DH-3A-180 door-mounted side frame (pg. 4).
- D- (Not Shown) Three 1/16 x 0.70 stainless steel dowel pins (Brighton Best or equivalent). Min. double shear load of 800 lbs.
- E- (Not Shown) One RH 0.020 Spring (0.020" thick with a 0.150" diameter coil).

- Hinge pieces are hand filed to achieve an appropriate fit.  
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010".

DH-3A-180 ASSY	
Material: 6061-T-6511 Aluminum	
Tolerance: +/- 0.005	Units: IN
Revision Date: MAY-17-17	PG: 1/4