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A - The ILDH-4AR-90H Side Frame (pg2)
 B - The ILDH-4AR 90H Center Link (pg3)
 C - One 1/16" x 3/4" stainless steel dowel pin (Not shown, Brighton Best or equivalent). Min. double shear load 800 lbs.
 D- One RH 0.028 spring (Not shown, 0.028 thick with 0.170 diameter coil).

- Hinge pieces are hand filed to achieve appropriate fit.
 - Overall tolerances for an assembled hinge may vary by up to +/- 0.010".

ILDH-4AR-90H ASSY	
Material: 6061-T-6511 Aluminum	
Tolerance: +/- 0.005	Units: IN
Revision Date: AUG-13-12	PG: 1/3